



CO₂ Recycling by Reaction with Renewably-Generated Hydrogen

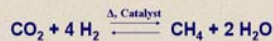


Goals/Objectives

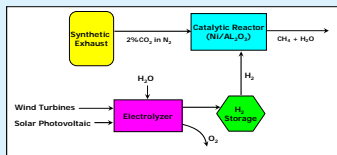
- Demonstrate the recycle of CO₂ into CH₄ by reaction with H₂
- Reduce Greenhouse Gas (GHG) emissions
- Use renewably generated Hydrogen

This project investigated a method to reduce GHG emissions from the natural gas power generation sector. CO₂ in exhaust can be reacted with renewably produced H₂ to generate CH₄ that can be recycled back into an engine or turbine, reducing greenhouse emissions and increasing the engine/turbine efficiency.

Concept



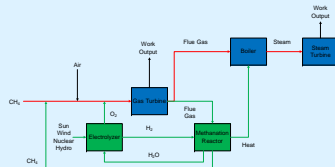
The exothermic Sabatier Reaction occurs at moderate temperatures (<400 °C) over a Ni or Ru catalyst. Haldor Topsøe PK-7R Ni based catalyst was used for this project.



A Stuart KOH 5 kW electrolyzer produced H₂ through electrical power generated from photovoltaic panels and wind turbines.

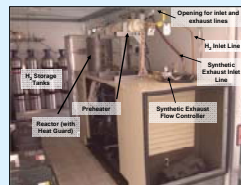
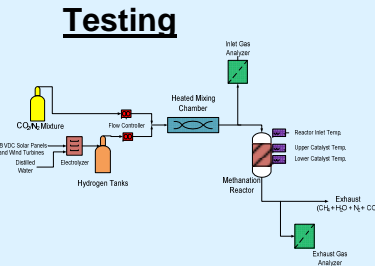
Overall Scheme for CO₂ Capture and Recycle in a Natural Gas Power Plant

The Sabatier reaction can be implemented in a combined cycle power plant reducing emissions and increasing the efficiency of the gas turbine while supplying heat for the boiler.



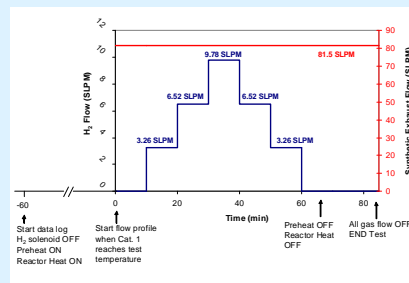
Testing

Synthetic exhaust gas (2% CO₂ in N₂) was mixed with renewably produced H₂ and heated to roughly 200°C before entering the methanation reactor.

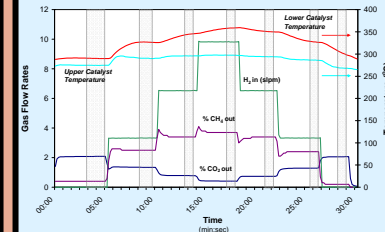


The experiment was setup in DRI's renewable energy trailer. The reactor is a 0.55 L stainless steel reactor, with top to bottom flow. A National Instruments Compact Field Point unit controlled the experiment. Exhaust gas analyzers outside the trailer tested the gas stream before and after the reactor.

Experiments were performed at various temperatures, flow rates, and gas mixing ratios. In most cases, the synthetic exhaust gas flow rate was held constant while varying the flow of H₂. (Shown below, with H₂ flow in blue, N₂/CO₂ in red).

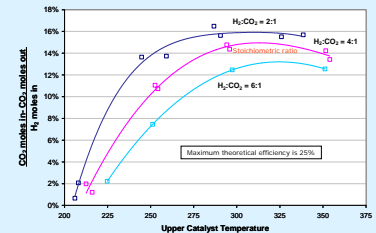


Results



With increasing H₂ flow, the % CO₂ decreased and CH₄ increased. The exothermic reaction can also be seen at the top of the graph.

H₂ utilization efficiency is shown on the right. While more CO₂ is reacted with higher H₂ flow rates, the efficiency of CO₂ conversion per mole of H₂ used decreases.



Conclusions

- A nickel-based catalyst is effective for reducing CO₂ to CH₄ using H₂ at moderate temperatures (300-350°C)
- Approximately 60% conversion of CO₂ was demonstrated at a stoichiometric ratio of H₂/CO₂ of 4/1 and space velocity of 10,000 hr⁻¹
- With renewably-produced H₂, this CO₂ recycle approach is effective in reducing GHG emissions

Acknowledgements

Funding for this work was provided by Recycle CO₂ Inc. We also acknowledge the contributions of Alan Gertler, Rick Purcell, Larry Sheets and Roger Jacobson from DRI.